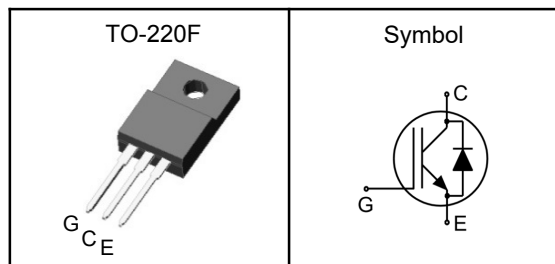


**650V/15A Field Stop Trench IGBT**
**Features**

- Trench FS II Technology
- Very low  $V_{CE(sat)}$
- High speed switching
- ROHS Compliant

**Applications**

- Inverter welding machine
- Motor drives
- UPS

**Pin Description**


$V_{CES}$	650	V
$V_{CE(sat)-Typ}$	1.7	V
$I_C$	15	A

**Absolute Maximum Ratings** ( $T_C=25^\circ\text{C}$ , Unless Otherwise Noted)

Parameter	Symbol	Rating	Units
Collector-Emitter Voltage	$V_{CES}$	650	V
Gate- Emitter Voltage	$V_{GES}$	$\pm 30$	V
Collector Current <sup>1</sup>	$I_C$	30	A
Collector Current <sup>1</sup>	$I_C$	15	A
Pulsed Collector Current <sup>2</sup>	$I_{CM}$	45	A
Diode Continuous Forward Current	$I_F$	30	A
Diode Continuous Forward Current	$I_F$	15	A
Diode Pulsed Forward Current	$I_{FM}$	60	A
Power Dissipation	$P_D$	40	W
Power Dissipation	$P_D$	20	W
Storage Temperature Range	$T_{STG}$	-55 to 150	$^\circ\text{C}$
Operating Junction Temperature Range	$T_J$	-55 to 150	$^\circ\text{C}$

**Thermal Characteristics**

Parameter	Symbol	Typ	Max	Unit
Thermal Resistance Junction-Ambient	$R_{\theta JA}$	---	62	$^\circ\text{C/W}$
Thermal Resistance Junction to case for IGBT	$R_{\theta JC}$	---	3.75	$^\circ\text{C/W}$



**650V/15A Field Stop Trench IGBT**

**Electrical Characteristics (T<sub>J</sub>=25°C, unless otherwise noted)**

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Collector-Emitter Breakdown Voltage	V <sub>(BR)CES</sub>	V <sub>GE</sub> =0V, I <sub>D</sub> =1mA	650	---	---	V
Collector-Emitter Saturation Voltage	V <sub>CE(sat)</sub>	V <sub>GE</sub> =15V, I <sub>C</sub> =15A, T <sub>J</sub> =25°C	---	1.7	2.4	V
		V <sub>GE</sub> =15V, I <sub>C</sub> =15A, T <sub>J</sub> =100°C	---	1.9	---	V
Gate Threshold Voltage	V <sub>GE(th)</sub>	V <sub>CE</sub> =V <sub>GE</sub> , I <sub>C</sub> =1mA	4	---	7	V
Collector-Emitter Leakage Current	I <sub>CES</sub>	V <sub>CE</sub> =650V, V <sub>GE</sub> =0V, T <sub>J</sub> =25°C	---	---	0.04	mA
		V <sub>CE</sub> =650V, V <sub>GE</sub> =0V, T <sub>J</sub> =150°C	---	---	1	mA
Gate to Emitter Leakage Current	I <sub>GES</sub>	V <sub>GE</sub> =±30V, V <sub>CE</sub> =0V	---	---	±100	nA
Total Gate Charge	Q <sub>g</sub>	V <sub>CC</sub> =480V, V <sub>GE</sub> =15V, I <sub>C</sub> =15A	---	48	---	nC
Gate to Emitter Charge	Q <sub>ge</sub>		---	11	---	nC
Gate to Collector Charge	Q <sub>gc</sub>		---	20	---	nC
Turn-On Delay Time	t <sub>d(ON)</sub>	V <sub>CC</sub> =400V, V <sub>GE</sub> =0/15V, R <sub>G</sub> =5Ω, I <sub>C</sub> =10A, Inductive Load	---	16	---	ns
Rise Time	t <sub>r</sub>		---	12	---	
Turn-Off Delay Time	t <sub>d(off)</sub>		---	110	---	
Fall Time	t <sub>f</sub>		---	12	---	mJ
Turn-On Switching Loss	E <sub>on</sub>		---	0.25	---	
Turn-Off Switching Loss	E <sub>off</sub>		---	0.12	---	
Total Switching Loss	E <sub>ts</sub>	---	0.37	---		
Input Capacitance	C <sub>ies</sub>	V <sub>CE</sub> =25V, V <sub>GE</sub> =0V, f=1MHz	---	1035	---	pF
Output Capacitance	C <sub>oes</sub>		---	50	---	
Reverse Transfer Capacitance	C <sub>res</sub>		---	30	---	

**Drain-Source Diode Characteristics**

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Diode Forward Voltage	V <sub>F</sub>	V <sub>GE</sub> =0V, I <sub>F</sub> =15A, T <sub>J</sub> =25°C	---	1.4	1.7	V
Reverse Recovery Time	t <sub>rr</sub>	I <sub>F</sub> =15A, di/dt=200A/μs, T <sub>J</sub> =25°C	---	132	---	nS
Reverse Recovery Charge	Q <sub>rr</sub>		---	520	---	nC
Diode Peak Reverse Recovery Current	I <sub>rrm</sub>		---	6.5	---	A

**Note:**

- 1.The data tested by surface mounted on a 1 inch<sup>2</sup> FR-4 board with 2OZ copper.
- 2.The data tested by pulsed , pulse width ≤ 300us , duty cycle ≤ 2%



650V/15A Field Stop Trench IGBT

Typical Characteristics

Figure 1 Output Characteristics

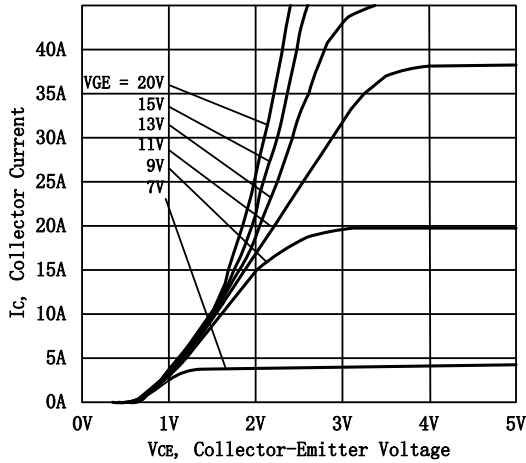


Figure 2 Transfer Characteristics

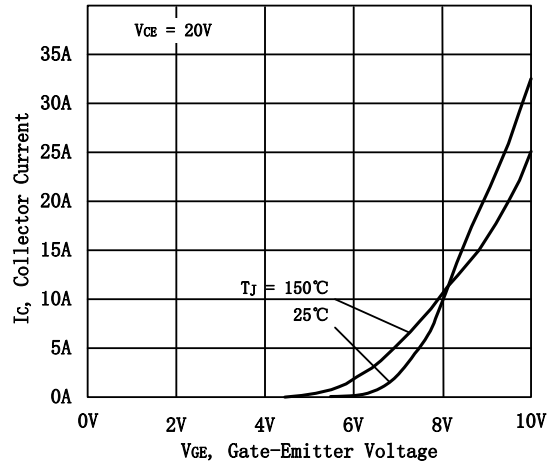


Figure 3 VCEsat vs. Case Temperature

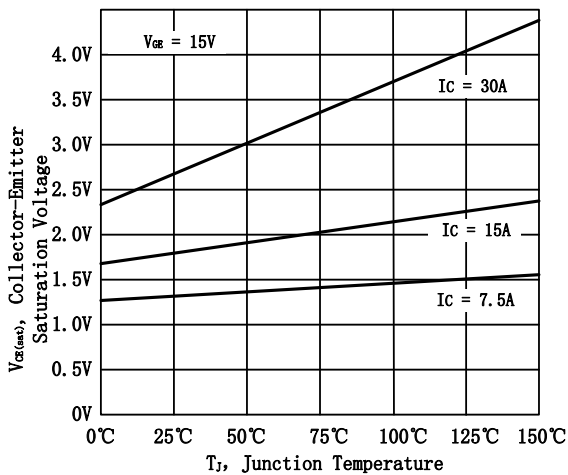


Figure 4 Saturation Voltage vs. VGE

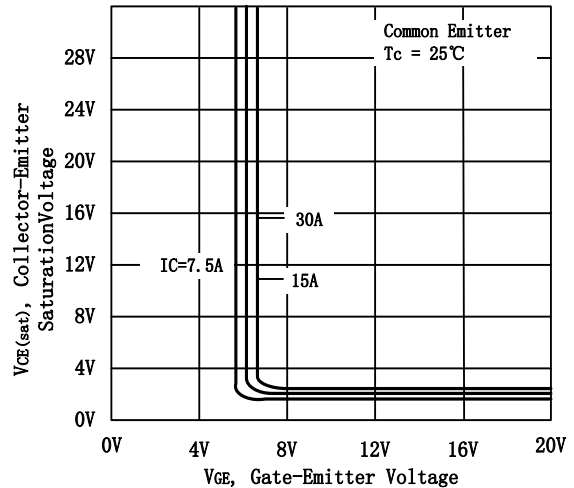


Figure 5 Capacitance Characteristics

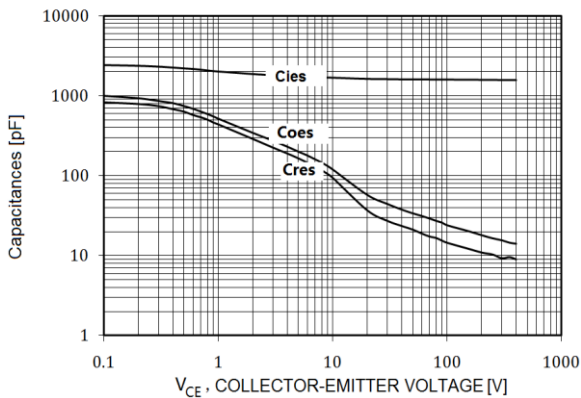
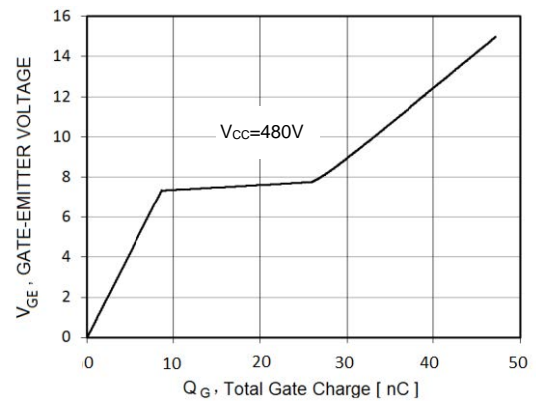
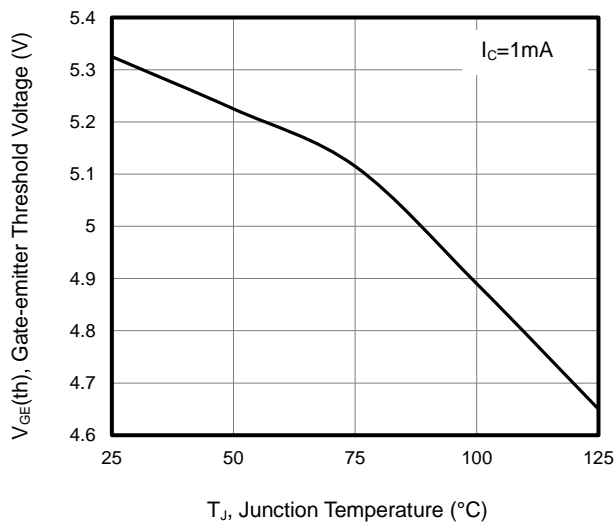
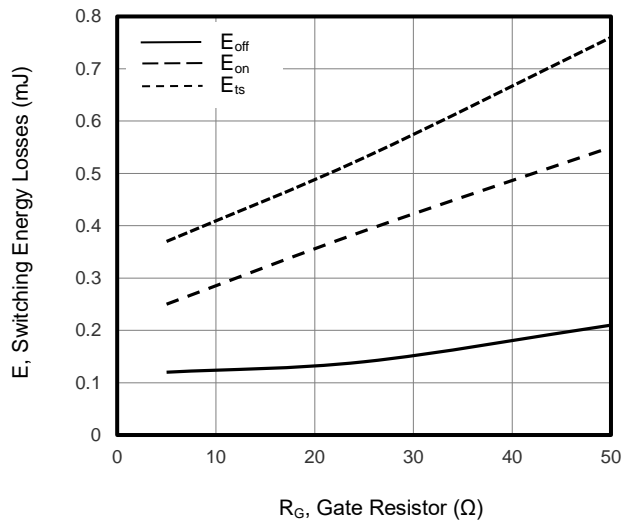
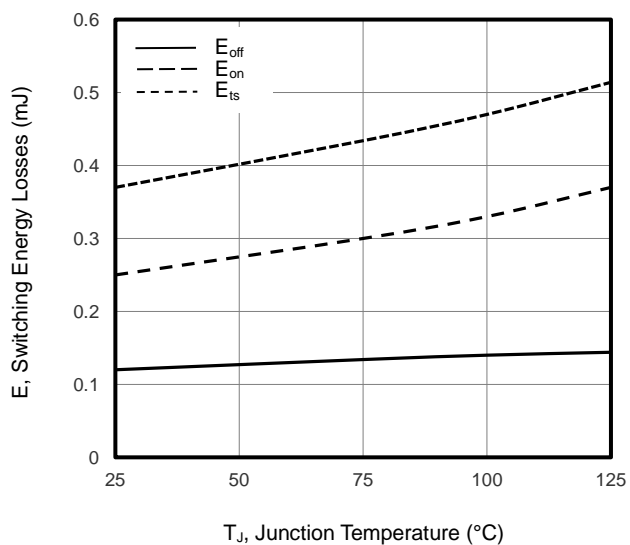
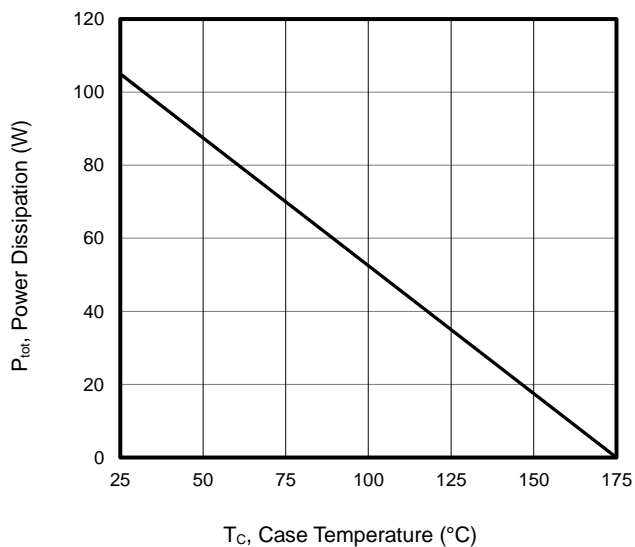
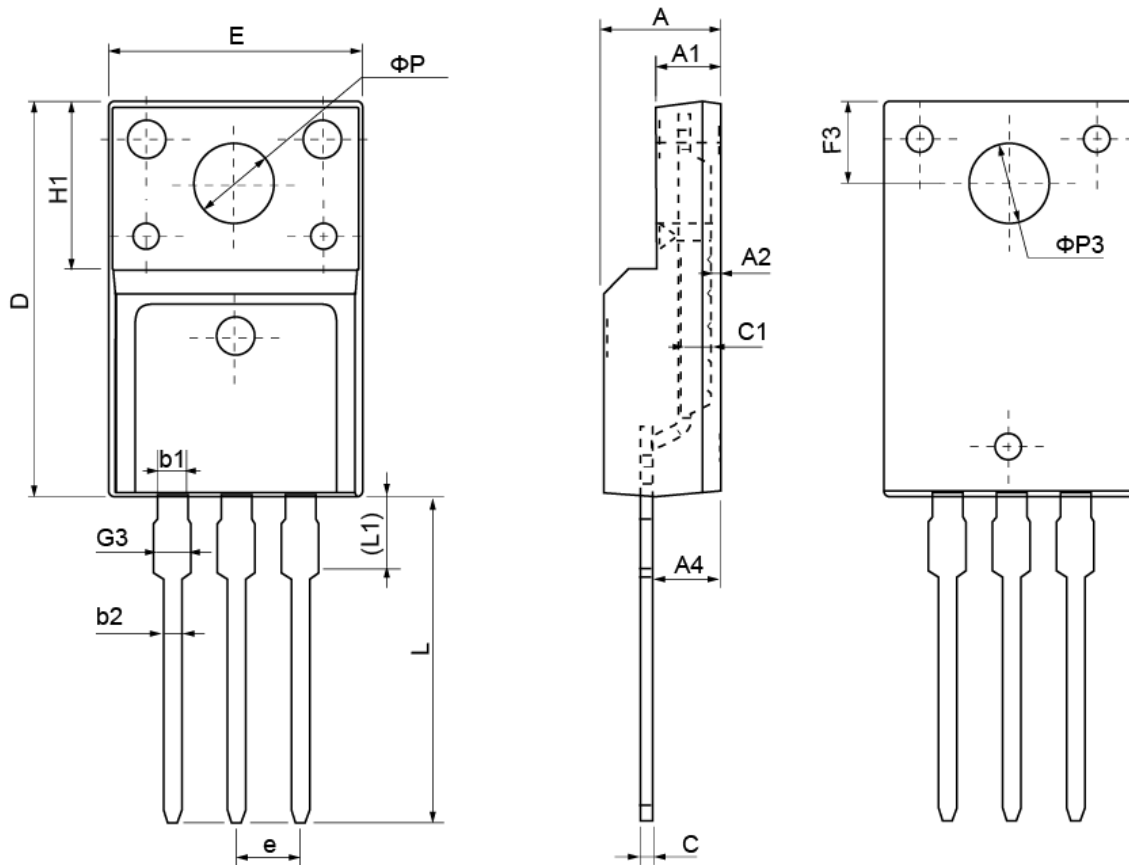


Figure 6 Gate charge waveform



**650V/15A Field Stop Trench IGBT**
**Figure 7 Gate-emitter Threshold Voltage as a Function of Junction Temperature**

**Figure 8 Typical Switching Times as a Function of Gate Resistor**

**Figure 9 Typical Switching Times as a Function of Junction Temperature**

**Figure 10 Power Dissipation as a Function of Case Temperature**


**650V/15A Field Stop Trench IGBT**
**TO-220F Package Outline Dimensions**


Symbol	Dimensions (unit:mm)			Symbol	Dimensions (unit:mm)		
	Min	Typ	Max		Min	Typ	Max
<b>A</b>	4.40	4.70	5.00	<b>H1</b>	6.70 REF		
<b>A1</b>	2.30	2.55	2.80	<b>L</b>	12.30	12.98	13.30
<b>A2</b>	0.30	0.50	0.70	<b>L1</b>	2.95	3.10	3.50
<b>A4</b>	2.45	2.80	3.05	<b>phi P</b>	3.03	3.20	3.50
<b>c</b>	0.30	0.50	0.70	<b>phi P3</b>	3.15	3.45	3.65
<b>c1</b>	1.20	1.30	1.40	<b>b1</b>	1.10	1.30	1.45
<b>D</b>	15.40	15.90	16.40	<b>b2</b>	0.60	0.80	1.00
<b>E</b>	9.86	10.16	10.46	<b>F3</b>	3.05	3.30	3.55
<b>e</b>	2.54 BSC			<b>G3</b>	1.15	1.35	1.55